



Dart Hawkesbury
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Canada

Tel (613) 632-5200

D2282-5

Job Sheet 168188



Part No: D2282-5

Job Qty: 50 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 12/29/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM IPPRev:B Now on Doosan Lathe 08-06-05 JLM
Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	12/28/17	12/28/17	0.00	0.00	Start Up Machining		M.P. 17/12/20
100	Doosan	50 pcs	12/29/17	12/29/17	0.03	7.77	Doosan		M.P. 17/12/20
120	QC	50 pcs	12/29/17	12/29/17	0.00	0.00	QC8		D.E. 17-12-21
130	Packaging	50 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3		
140	QC21-SA	50 Ea	12/29/17	12/29/17	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA189
Descriptions: 130 - *****STOCK IN LARGE FAB*****

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304RO.750	9	51	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube 2.170	2.170Inches ± 0.030	2.200 2.140		
2	Handle Tube 0.063	0.063Inches ± 0.010	0.073 0.053	Radius	
3	Handle Tube 0.063	0.063Inches ± 0.010	0.073 0.053		
4	Handle Tube 0.125	0.125Inches ± 0.010	0.135 0.115		
5	Handle Tube 0.090	0.090Inches ± 0.010	0.100 0.080		
6	Handle Tube 45	45.000Degrees ± 0.000	45.000 45.000	Angle	
7	Handle Tube 0.350	0.350Inches + 0.010 - 0.000	0.360 0.350	Radius	
8	Handle Tube 0.160	0.158Inches ± 0.010	0.168 0.148		
9	Handle Tube 0.388	0.386Inches + 0.005 - 0.000	0.391 0.386	Diameter	
10	Handle Tube 0.707	0.700Inches ± 0.010	0.710	Diameter	

0.690

Plex 11/10/17 1:17 PM Dart.lajeunesse.marie

DART
AEROSPACE
S025637

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Tube

PART NO:

D2282-5

Revision:

Operation:

Start up Operation

Change No:

Mfg Date: 12/20/17

Job No: 168188